

Material - ASTM A757 Grade E3N

Standard Specification for Steel Castings, Ferritic and Martensitic, for Pressure-Containing and Other Applications, for Low-Temperature Service

Group - Ferrous Stainless Steel Alloys

Sub Group - ASTM A757 / A757M Ferritic and Martensitic Steel Castings for Pressure-Containing and Low-Temperature Service

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.060 max.		
Silicon	Si %	1.000 max.		
Manganese	Mn %	1.000 max.		
Phosphorus	P %	0.030 max.	Normalising or Annealing or Hardening + Tempering	
Sulphur	S %	0.030 max.		
Chromium	Cr %	11.500 - 14.000		
Nickel	Ni %	3.500 - 4.500		
Molybdenum	Mo %	0.400 - 1.000		
Tungsten	W %	0.100 max.	Mechanical Properties	
Copper	Cu %	0.500 max.	Tensile Strength in Mpa	760 min.
Other	%	0.500 max.	Yield Strength in Mpa	550 min.
Iron	Fe %	Balance	Elongation in %	15 min.
-	-	-	Reduction of Area in %	35 min.
-	-	-	Hardness in BHN	-
-	-		Impac <mark>t in Joule</mark>	27 min. @ -73°C

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
J91550	UNS	USA	Casting	
GX 5 CrNiMo 13-4	DIN	Germany	Casting	
1.4407	DIN	Germany	Casting	
1.4313	EN	European Union	Casting	
1.4313	ONORM	Austria	Casting	
1.4313	DIN	Germany	Casting	
1.4313	MSZ	Hungary	Casting	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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